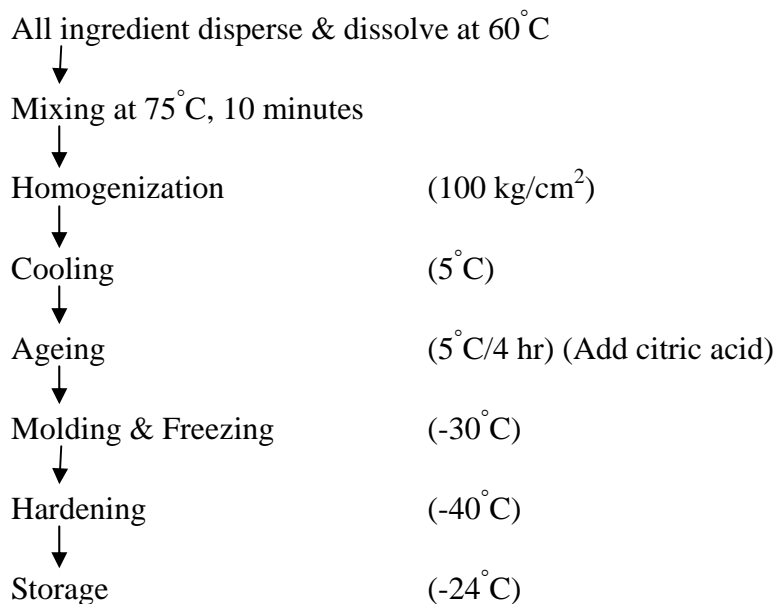


EXCELAIS 501P ORANGE WATER ICE**1. Ice Cream Ingredients**

INGREDIENTS	(%)
Orange Juice	8.0
Sugar	20.0
Glucose syrup	8.44
EXCELAIS 501P	0.25
Citric acid	0.25
Flavor	*
Water	To 100%

* preferred dosages.

2. Process

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